

FIGURE 1

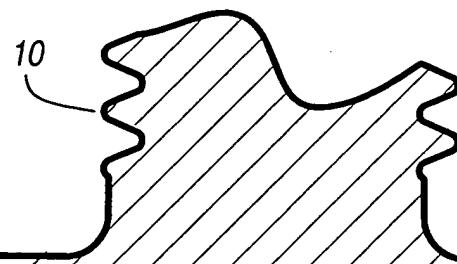
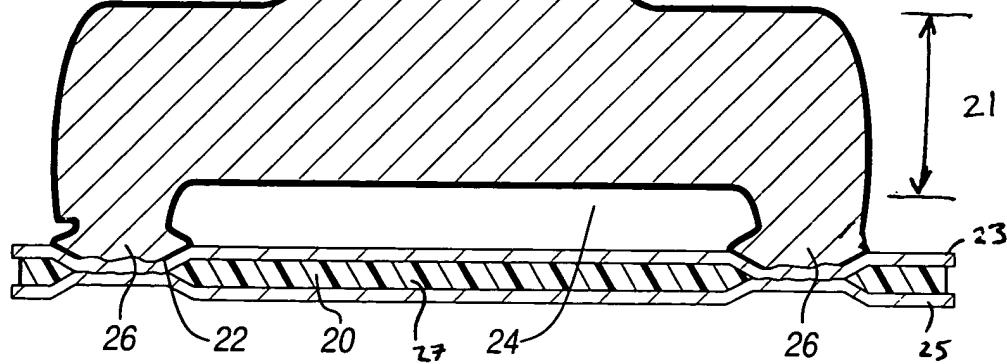


FIGURE 3



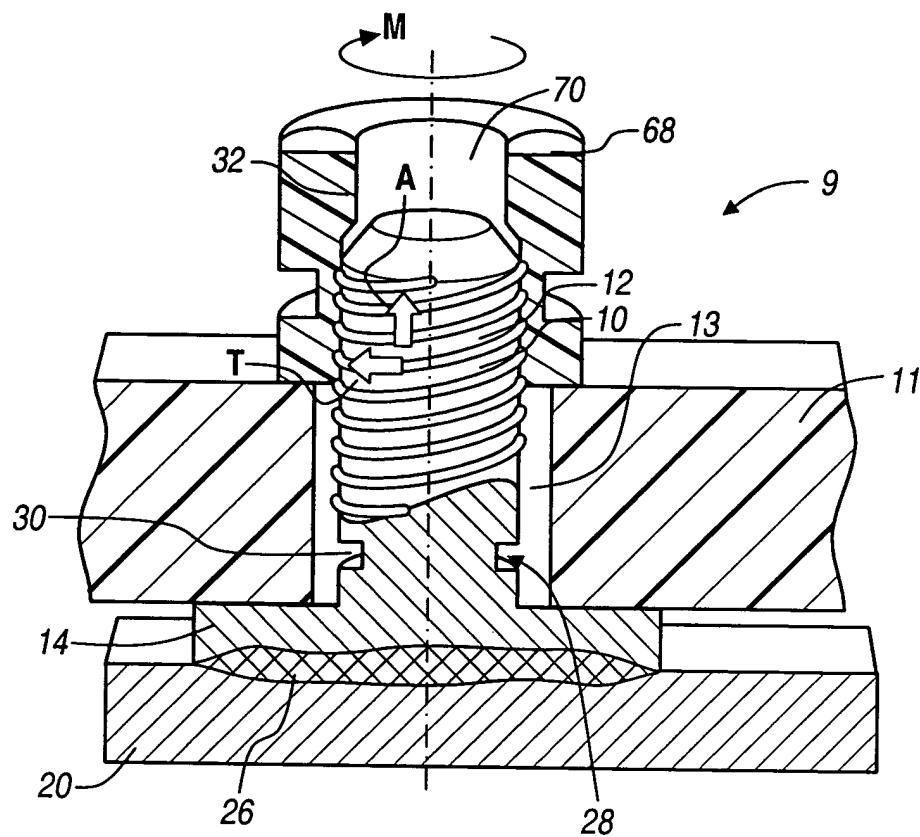


FIGURE 4

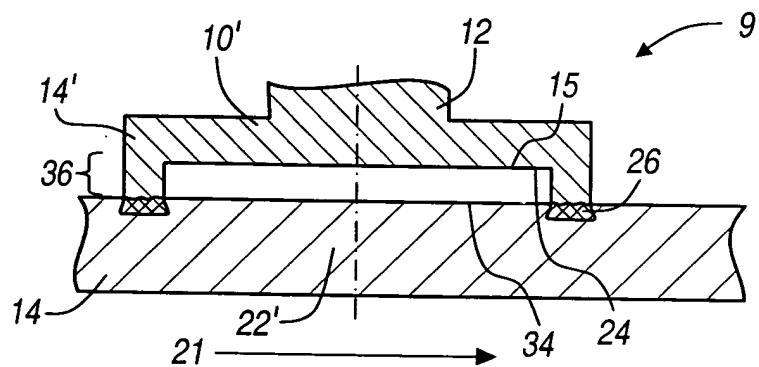


FIGURE 5

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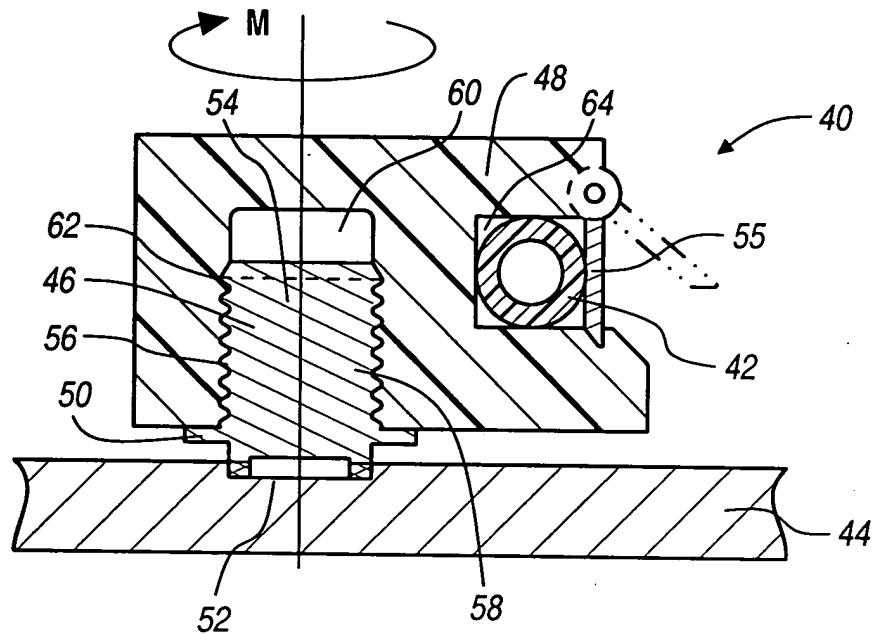


FIGURE 6

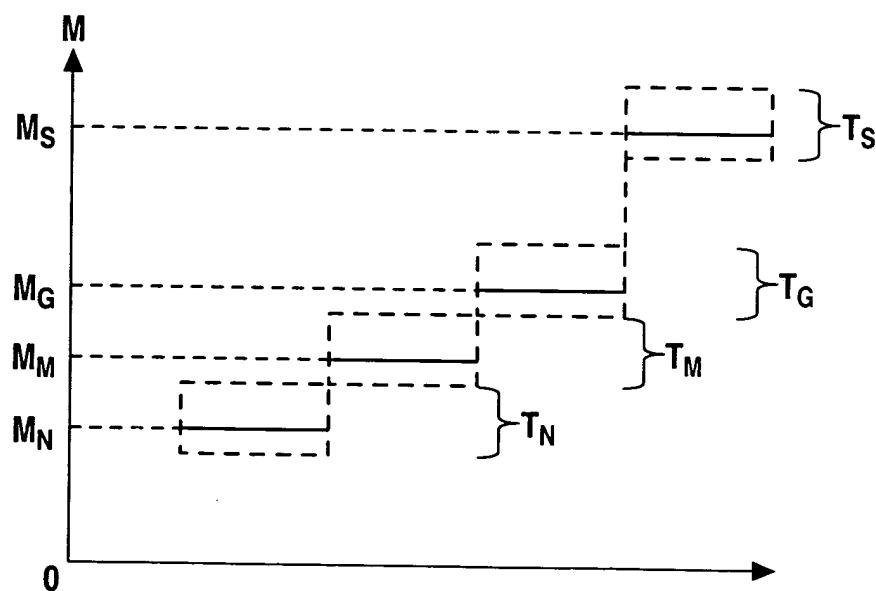


FIGURE 7

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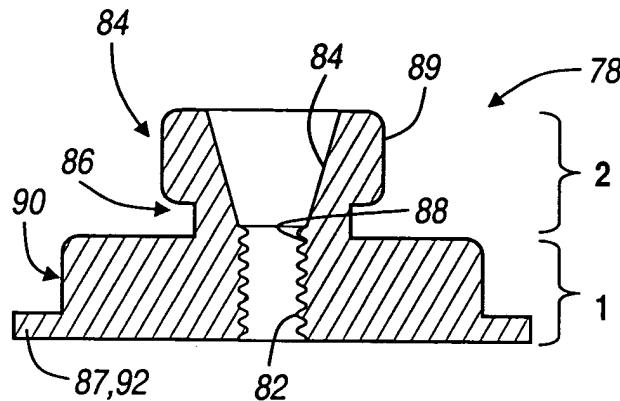


FIGURE 8

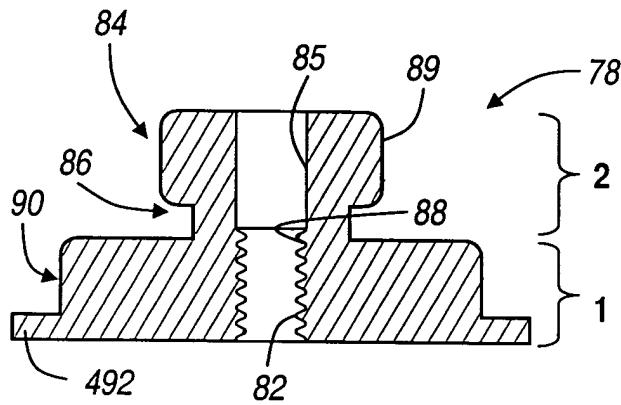


FIGURE 9

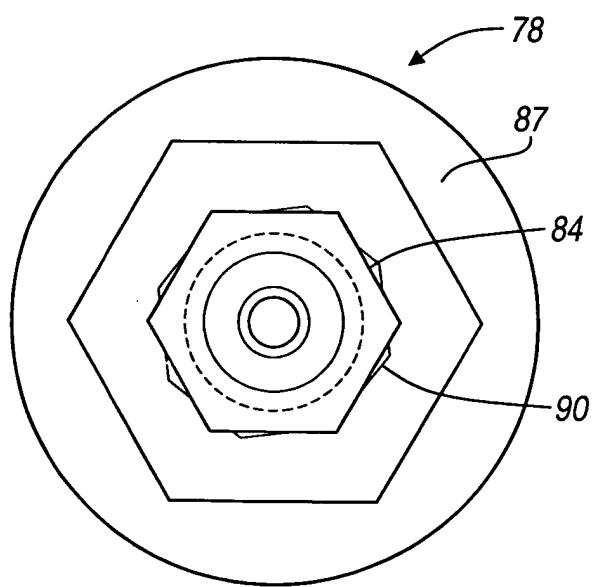


FIGURE 10

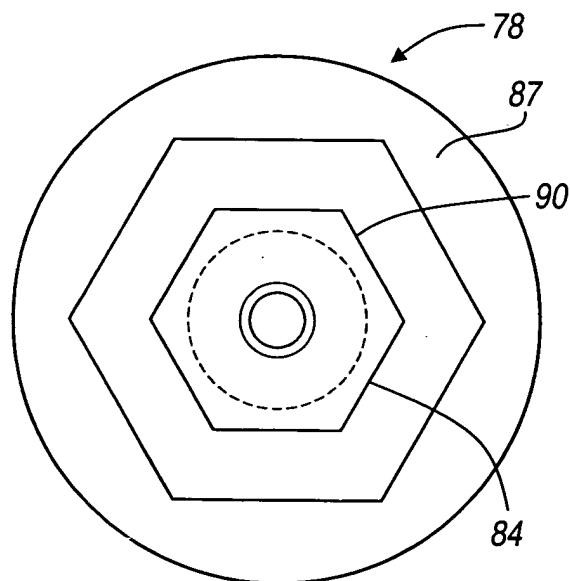
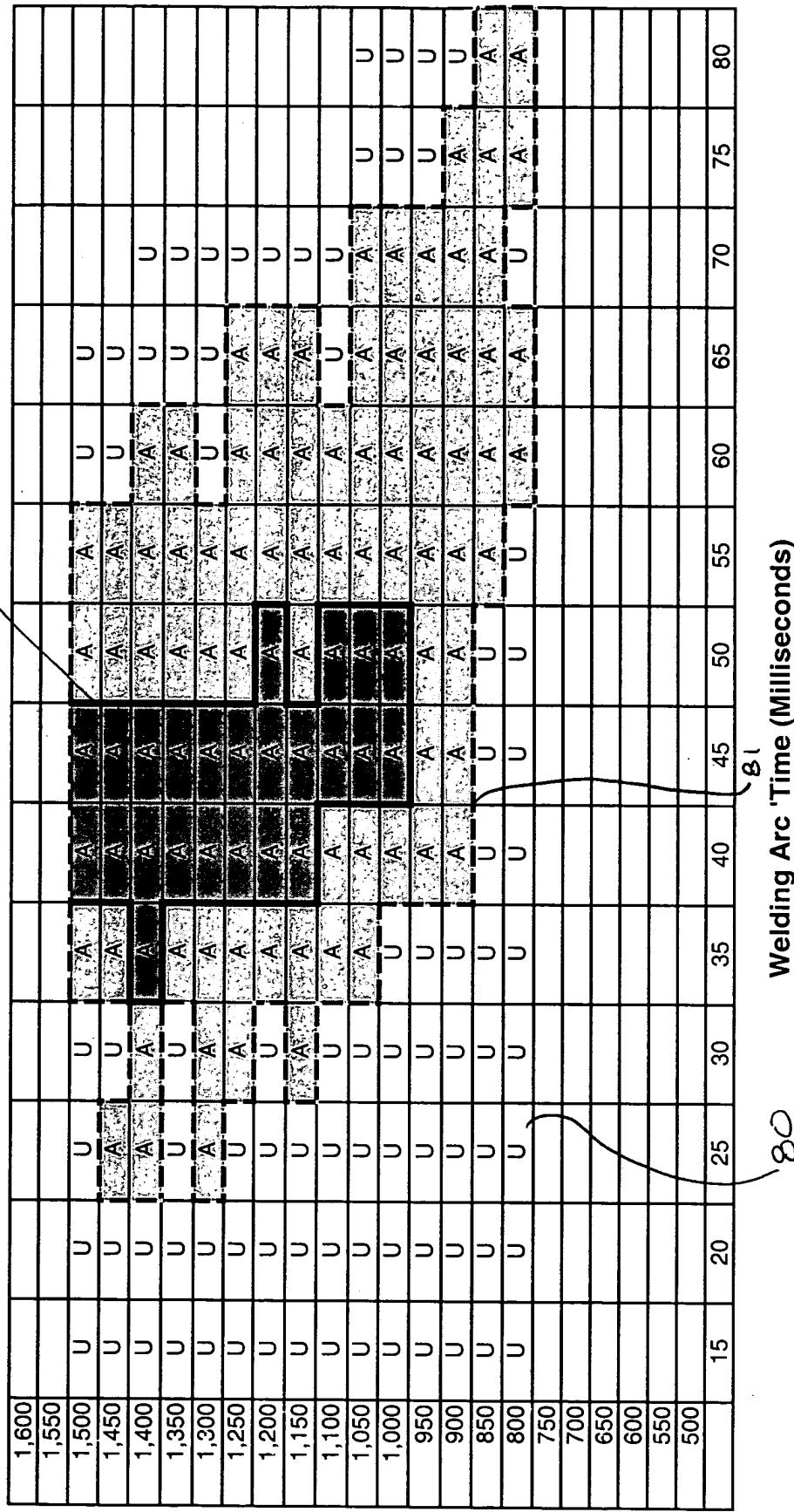


FIGURE 11

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Welding Arc Current (Amps)

Welding Arc Time (Milliseconds)

Figure 12